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PRODUCT SALES SHEET

Hobby: **Z-Poxy 30 Min System**

Z-Poxy 30 Min System (PT-39) works for installing firewalls and bulkhead in fiberglass fuselages and boat hulls.

PROPERTIES:

Initial color: Clear hazy to light yellow

Final color: Light yellow

Set Time: 30 minutes @ 65-80F

Handling Time: After 7 hours

Full Strength: 24 hours

Maximum Gap: .25"

Hardness, Shore D: 75-83 (After full cure)

Shear Strength, Steel: 2500 psi (\pm 20%)

Aluminum: 1400 psi (\pm 20%)

Operating Temperature Range: -65⁰ to 225⁰F
(-54⁰ to 107⁰C)

USE INSTRUCTIONS:

1. Surfaces should be clean and dry, free from oil and grease.
2. Roughen surfaces with emery cloth or sandpaper for best results.
3. Dispense equal amounts from both bottles and mix thoroughly, approximately 1 minute.
4. Apply to both surfaces and mate parts together.
5. Remove excess epoxy immediately with denatured alcohol.
6. Sets in 30 minutes at room temperature (77F or 25C) with full cure in 24 hours. Product can also be heat cured at 200F for 35-45 minutes for full cure properties.

STORAGE AND SHELF LIFE

After use, wipe tips to remove residual product and reseal with plug. Store product sealed, with tips up, in a cool, dry location. Stored under these conditions, a one-year shelf life can be expected.

SAFETY AND HANDLING PRECAUTIONS

Contains Epoxy resin & Mercaptan hardener. May cause eye/skin irritation with direct contact. In case of direct eye contact, flush with water for 15 minutes and consult physician. Wash hands and skin thoroughly with soap and water after use. If swallowed, seek medical advice immediately and show container label. Keep out of reach of children.

For more information, refer to Material Safety Data Sheet available upon request or obtain from our ZAP Glue website @ www.zapglue.com.

In case of emergency, call CHEMTREC at (800) 424-9300 or call Pacer Technology (800) 637-0803 (outside CA only) or (909) 987-0550.

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The data contained herein is furnished for descriptive purposes only and is believed to be reliable. Users of any products described in the data sheet have the responsibility to determine the suitability for their particular use thereof, and Pacer relies upon such users to adopt all necessary precautions to ensure the protection of property and persons against hazards involved in the use thereof.

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